



CastTec

Integra Collection

CAST-IRON FIREPLACES

Electric

Gas

STONE MANTELPIECES

Marble

Granite

Limestone

Slate Stone

Welcome to the CastTec Integra Collection

of cast-iron fireplaces and mantelpieces. The Integra concept combines a choice of unique cast-iron fireplace, with one of the most efficient and eco-friendly fires on the market today.

Suitable for electric or gas applications, Integra can be fitted into almost any flue type including homes with no chimney.

The Integra Collection is complimented by a stunning range of beautiful, handcrafted marble, granite, limestone and slate mantelpieces.

All mantelpieces, cast-iron inserts and hearths are interchangeable so you can even design your own fireplace.

Some designs are contemporary and minimalist whilst others are more traditional and ornate. Whatever your taste in fireplaces, we hope you enjoy viewing our Integra Collection and hope you will find something perfect to suit your home and your lifestyle.

Supply Policy

Cast Tec and its distributors only supply reputable outlets that display its products in a showroom and have the facility to arrange a professional installation.

Professional advice and experience are essential when contemplating the purchase and fitting of an Integra fireplace as every fireplace installation is unique and is governed by regulations.

An installer for Integra Gas fires should be a 'Gas Safe' Registered Engineer.

The installation of an Electric Integra suite requires a suitable electric socket or spur and a flat wall that is wider than the mantel shelf length. If a suitable electrical point is not available, please consult a qualified electrician.

To locate your local Retailer please visit our website www.casttec.co.uk or use the QR scan code.



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FIREPLACE OPTIONS

Cast-iron Fires



The Integra Collection is a stunning collection of cast-iron fireplaces manufactured specifically to integrate with our efficient and eco-friendly gas and electric fireplace range.

Manufactured in the time-honoured tradition, our unique castings can be plain, ornate, traditional or contemporary and sport various finishes such as matt black, highlight polished (showing intricate detail) or traditional antique finish (graphite).

All of our Integra fireplaces fit inside a standard fireplace opening and a 75mm rebated mantelpiece, meaning they can be installed easily inside all of our mantelpiece designs, and you may even be able to fit your own mantelpiece.

Electric Integra's can be fitted against a flat wall without a traditional chimney.

Integra Options for wood-burning and solid fuel are available in our CastTec Stove Collection.

Stone Mantels



The Integra Collection has an extensive range of hand-crafted marble, granite, slate stone and limestone mantelpieces.

Mantelpieces shown will suit all Integra cast-iron inserts and all granite hearths. Our full range of stone mantel designs can be viewed on pages 36 to 43.

Oak Mantels



The Integra Collection has an attractive range of four solid oak mantelpieces which come in a light to medium oak stain but can be left unfinished upon request.

Oak mantels can be viewed on page 44.

Tiles

Some of our Integra cast-iron inserts require tile sets (or cast-iron sleeves). Our tiles are tube-lined and hand painted in the traditional way.

Two five tile runs or two cast-iron sleeves make up a complete tile-set. Tile designs have several colour options and can be viewed on page 24.



Med Poppy Tile



Med Poppy Sleeve

Hearths

The Integra Collection has a range of beautiful hearths to compliment any chosen fireplace design.



Hearths are boxed and lipped in the traditional way, or come in our Munro style, a more robust and contemporary design which includes a solid bullnose edge to match many of our mantel designs.

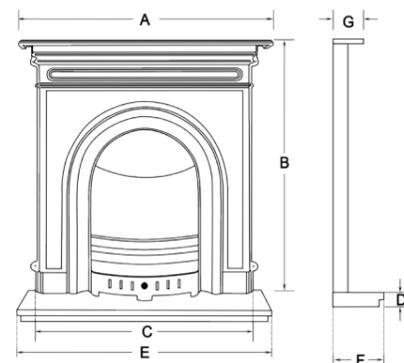
Regal Combination



The Regal Combination is a plain cast-iron fireplace suitable for all Integra gas appliances and includes a small top shelf, thereby reducing the need for a separate mantelpiece.

The Regal Combination can be polished or matt black.

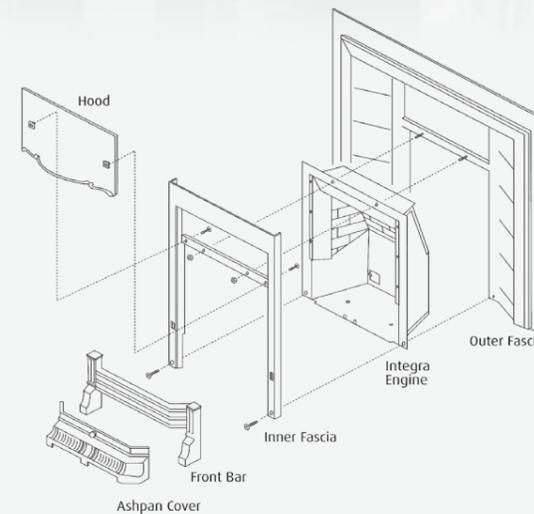
The polished black granite hearth is boxed and lipped 1050mm x 380mm (42" x 15").



A	B	C	D	E	F	G
1120	1120	1007	50	1050	380	180



Integra Assembly



INTEGRA GAS | 5

The **Integra Collection** boasts a range of gas appliances that fit into any flue application including homes without a chimney. Options depend upon the flue type you have in your home and this is set out clearly below.

Called **Integra Engines**, these gas fires are manufactured in the UK and are amongst the most efficient. Technical information such as outputs, efficiency and ignition options are available on page 47.

Traditional Chimneys (Class 1)

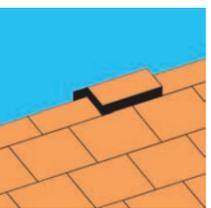
Traditional chimneys tend to be of brick construction with a stack on the roof (and terracotta pot).

Cast Tec offer the **Integra HO**, a decorative open fronted radiant option, the **Convactor Plus**, an open fronted high output option and the **Integra HE**, an efficient glass fronted option.



Pre-cast Flues

Pre-cast flues are normally produced from concrete blocks which provide a rectangular flue way inside the wall cavity. The terminal usually consists of a ridge tile on the apex of the roof.

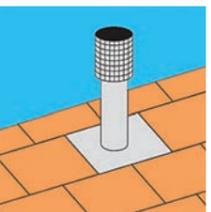


Cast Tec offer a gas fire engine called the **Integra Super Slim**.

Pre-fabricated Flues (Class 2)

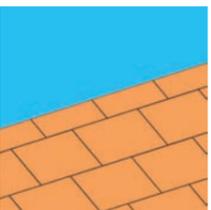
Pre-fabricated flues are usually constructed of steel sections with a metal terminal on the roof.

Cast Tec offer the **Integra HO**, a decorative open fronted radiant option, the **Convactor Plus**, an open fronted high output option and the **Integra HE**, an efficient glass fronted option.



No Chimney Options

For rooms with no chimney or flue but a suitable external wall Cast Tec offer a **Balanced Flue** version of the Integra HE gas fire engine.



Royal Gas

The Royal Integra is a plain arched cast-iron insert in a matt black finish. The black finish creates a nice contrast to the light colour of the mantelpiece.

The mantelpiece shown is the Chilton in pure Turkish Limestone (also available in Slate Stone). The Chilton is similar in design to the Flat Victorian design but with nice, rounded bullnose edges instead of the more traditional square edge of the Flat Victorian.

The hearth is honed black granite in our Munro style, the rounded bullnose edges complimenting those of the Chilton mantelpiece.

Cast	Royal
Finish	Matt Black
Engine	Gas
Mantel	Chilton
Material	Turkish Limestone
Shelf	1350mm (53") or 1500mm (59")
Hearth	Munro Bullnose
Material	Honed Black Granite
Size	1350mm x 380mm



Royal Gas Antique

The Royal Integra is a plain arched cast-iron insert shown here in an antique (graphite) finish. The sheen of the antique finish highlights the attractive beaded design to the arched band of the cast-iron fireplace.

The mantelpiece shown is the traditional Flat Victorian design in pure Italian Carrara marble. This mantel is also available in pure Turkish limestone and Shanxi black granite (polished or honed).

The hearth is honed Shanxi black granite in our Munro style.

Cast	Royal
Finish	Antique
Engine	Gas
Mantel	Flat Victorian
Material	Italian Carrara
Shelf	1350mm (53") or 1500mm (59")
Hearth	Munro Bullnose
Material	Honed Black Granite
Size	1350mm x 380mm



Majestic Gas

The Majestic Integra is a plain arched cast-iron insert, in a matt black finish similar to the Royal, but with the outer arched band polished.

The mantelpiece shown is the Kensington in Turkish Limestone. This mantel is also available pure Spanish Crema Marfil, pure Slate Stone or Polar White and Roman Stone micro marbles.

The hearth is honed black granite in our Munro style, the rounded bullnose edges complimenting those of the Kensington mantelpiece.

Cast	Majestic
Finish	Highlight Polished
Engine	Gas
Mantel	Kensington
Material	Turkish Limestone
Shelf	1350mm (53")
Hearth	Munro Bullnose
Material	Honed Black Granite
Size	1350mm x 380mm



Regal Gas

The Regal Integra is a plain arched insert similar to our Royal and Majestic, however, it sports highlight polishing to the inner and outer bands of the cast-iron fireplace along with the canopy rim and fire-front.

The mantelpiece shown is the stylish Durham in Roman Stone micro marble. This material is about 95% crushed marble (Crema Marfil) mixed with resin. The result is a reliable consistency marble at a competitive price.

The Durham is also available in pure Crema Marfil, which is unique individually with colour variation and typical veining. The Durham is also available in pure polished Shanxi black granite.

Cast	Regal
Finish	Highlight Polished
Engine	Gas

Mantel	Durham
Material	Roman Stone
Shelf	1350mm (53") or 1500mm (59")

Hearth	Munro Bullnose
Material	Honed Black Granite
Size	1350mm x 380mm



Ashbourne Gas

The Ashbourne Integra is a decorative arched insert similar to our Royal and Majestic, however, it sports highlight polishing to the plain inner and decorative outer bands of the cast-iron fireplace along with the fire-front.

The mantelpiece shown is the ever-popular Victorian Corbel in pure Turkish limestone. This mantel is also available in pure Italian Carrara and polished Shanxi black granite (called the Athena).

The hearth is honed Shanxi black granite in our Munro style.

Cast	Ashbourne
Finish	Highlight Polished
Engine	Gas

Mantel	Victorian Corbel
Material	Limestone
Shelf	1350mm (53") or 1500mm (59")

Hearth	Munro Bullnose
Material	Honed Black Granite
Size	1350mm x 380mm



Ashbourne Classic Gas

The Ashbourne Classic Integra is a highly decorative arched cast-iron insert with the canopy, inner and outer bands of the fireplace all heavily patterned and highlight polished. The Ashbourne Classic is also available in matt black.

The mantelpiece shown is the William IV in pure Italian Carrara marble. This mantel displays impressive carved corbels and classic incised panels on the legs and crosspiece.

All mantelpieces in the Integra Collection are interchangeable. (see pages 36 - 43 for more options).

The polished black granite hearth is boxed and lipped.

Cast	Ashbourne Classic
Finish	Highlight Polished
Engine	Gas
Mantel	William IV
Material	Italian Carrara
Shelf	1500mm (59")
Hearth	Boxed & Lipped
Material	Honed Black Granite
Size	1500mm x 380mm



Aston Gas

The Aston Integra is a decorative tiled insert shown here in an antiqued graphite finish. The Aston is also available in a matt black or highlight polished finish.

The Aston is shown inside the Brampton solid oak mantel in a light oak finish. The Brampton is a simple design with plain corbels. Our full range of wood mantels can be viewed on page 44.

A set of ivory and blue Flag Iris tiles are shown in the casting.

The hearth is box and lipped in a discreet honed granite.

Cast	Aston
Finish	Antique
Engine	Gas
Mantel	Brampton
Material	Solid Oak
Shelf	1370mm (54")
Tiles	Flag Iris
Colour	Ivory Blue
Hearth	Boxed & Lipped
Material	Honed Black Granite
Size	1350mm x 380mm



Eden Gas

The Eden Integra is a traditional tiled insert with an ornate patterned canopy shown here in an antique (graphite) finish. This model is also available in a matt black finish.

The Eden is displayed inside the Sherwood solid oak mantel and is shown with a set of Foxglove hand painted tiles in burgundy and ivory.

Our full range of tiles and cast-iron sleeve alternatives are shown on page 24 and our full range of oak mantels can be seen on page 44 (all interchangeable).

Cast	Eden
Finish	Antique
Engine	Gas
Mantel	Sherwood
Material	Solid Oak
Shelf	1370mm (54")
Tiles	Foxglove
Colour	Ivory Burgundy
Hearth	Boxed & Lipped
Material	Honed Black Granite
Size	1350mm x 380mm



Art Nouveau Gas

The Art Nouveau Integra is a traditional tiled cast-iron insert with a beautiful and typical art nouveau period tulip design to the canopy and outer band. This casting is shown in an antique finish and is also available in matt black.

The mantelpiece shown is the stunning Corinthian in pure Italian Carrara marble. This mantelpiece displays hand-carved acanthus leaves to the top of both legs and beautiful incised panels to the legs and crosspiece.

The Art Nouveau is shown with a set of Tulip hand painted tubeline tiles in ivory and burgundy. This tile set has a mirror image left and right hand side. Our full range of tile sets and cast-iron sleeve alternatives can be viewed on page 24.

The hearth is honed black granite in our Munro style.

Cast	Art Nouveau
Finish	Antique
Engine	Gas
Mantel	Corinthian
Material	Italian Carrara
Shelf	1500mm (59")
Tiles	Mediterranean Poppy
Colour	Ivory Burgundy
Hearth	Munro Bullnose
Material	Honed Black Granite
Size	1500mm x 380mm



TILED INSERT GALLERY

Hand Painted Tubeline Tiles

Foxglove



Ivory Blue
Ivory Lilac
Ivory Burgundy
Honey Yellow

Flag Iris



Ivory Blue
Ivory Burgundy
Honey Yellow



Aston

Mediterranean Poppy



Ivory Blue
Green Burgundy
Ivory Burgundy
Honey Yellow

Thistle of Tay



Ivory Blue
Ivory Lilac
Ivory Burgundy



Art Nouveau

Tulip



Ivory Blue
Ivory Lilac
Ivory Burgundy
Honey Yellow

Cast-iron Sleeves



Lily Urn*
Tulip*
Poppy*

*Available in matt black



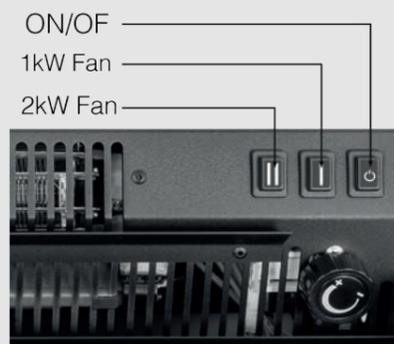
Eden

INTEGRA ELECTRIC

Integra Electric is a range of cast-iron fireplaces which integrate majestically with our realistic electric fire inset called the Electraflame.

The unique selling point for Integra Electric is the fact that the whole appliance can be housed inside a standard 75mm (3") rebated mantelpiece. This means that the complete fireplace can be installed against any suitable flat wall and there is no need to require a traditional chimney breast. In addition to this, fitting is basically a plug and play, although you may require a qualified engineer to provide a local socket or spur during installation.

Electraflame Controls



As well as a realistic flame effect, the Electraflame Engine has the option of a 2kW fan-assisted heater, however, in the summer months you may opt to use the attractive flame effect only.

Manual controls are cleverly positioned just behind the cast-iron canopy so that they are not too prominent but can be easily accessed without too much bending over. A remote-control option is also available.

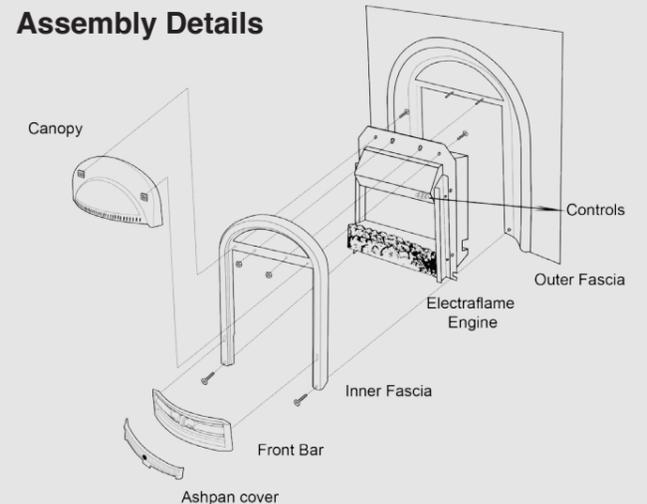
All mantelpieces and hearths within the Integra Collection are suitable to be used with our Integra Electric range of cast-iron inserts; therefore, it is possible to design your own individual fireplace.

Marble mantelpieces may need to be installed securely by a qualified engineer.



Scan the QR to see a live electricflame

Assembly Details





Royal Electric

The Royal Electric Integra is a plain arched insert in a matt finish. The black finish creates a nice contrast to the white of the mantelpiece.

The mantelpiece shown is the beautiful Hexham 1350 in consistent Polar White micro marble. The Hexham is also available in Turkish Limestone, Slate Stone and Spanish Crema Marfil marble and will of course be subject to natural variation.

All mantelpieces in the Integra Collection can be used with our Integra Electric cast-iron inserts and can be fitted flush against a suitable flat wall.

The hearth is honed black granite in our sturdy Munro design.

Cast	Royal Electric
Finish	Matt Black
Engine	Electraflame
Mantel	Hexham 1350
Material	Turkish Limestone
Shelf	1350mm (53") or 1500mm (59")
Hearth	Munro Bullnose
Material	Honed Black Granite
Size	1350mm x 380mm



Royal Electric Antique

The Royal Electric Integra is a plain arched cast-iron insert shown here in an antique (graphite) finish. The sheen of the antique finish highlights the attractive beaded design to the arched band of the cast-iron fireplace.

The mantelpiece shown is the Cotswold in pure Turkish limestone. The Cotswold sports two sturdy corbels and the shelf and slips have attractive rounded bullnose edges.

All mantelpieces in the Integra Collection can be used with our Integra Electric cast-iron inserts and can be fitted flush against a suitable flat wall.

The hearth is honed black granite in our Munro style, the rounded bullnose edges complimenting those of the Cotswold mantelpiece.

Cast	Royal Electric
Finish	Antique
Engine	Electraflame
Mantel	Cotswold
Material	Turkish Limestone
Shelf	1350mm (53") or 1500mm (59")
Hearth	Munro Bullnose
Material	Honed Black Granite
Size	1500mm x 380mm



Majestic Electric

The Majestic Electric Integra is a plain arched cast-iron insert, in a matt black finish and similar to the Royal, however the outer arched band polished.

The mantelpiece shown is the Kensington in pure Slate Stone. This mantel is also available pure Spanish Crema Marfil, Turkish limestone or Polar White micro marble.

All mantelpieces in the Integra Collection can be used with our Integra Electric cast-iron inserts and can be fitted flush against a suitable flat wall.

The hearth is honed black granite in our Munro style, the rounded bullnose edges complimenting those of the Kensington mantelpiece.

Cast	Majestic Electric
Finish	Highlight Polished
Engine	Electraflame

Mantel	Kensington
Material	Slate Stone
Shelf	1350mm (53")

Hearth	Munro Bullnose
Material	Honed Black Granite
Size	1350mm x 380mm



Regal Electric

The Regal Electric Integra is a plain arched insert similar to our Royal and Majestic, however, it sports highlight polishing to the inner and outer bands of the cast-iron fireplace along with the canopy rim and fire front.

The mantelpiece shown is the contemporary Ripon in Polar White micro marble. Micro marbles are man-made materials and consist of about 95% pure marble mixed with resin and have the advantage of being stronger and more consistent than natural marble alternatives.

All mantelpieces in the Integra Collection can be used with our Integra Electric cast-iron inserts and can be fitted flush against a suitable flat wall.

The hearth is honed black granite in our Munro style.

Cast	Regal Electric
Finish	Highlight Polished
Engine	Electraflame
Mantel	Ripon
Material	Polar White
Shelf	1350mm (53")
Hearth	Munro Bullnose
Material	Honed Black Granite
Size	1350mm x 380mm



Scan the QR to see
a live electricflame

Ashbourne Electric

The Ashbourne Electric Integra is a decorative arched cast-iron insert with highlight polishing to the intricate decorative outer band, plain inner band and fire front.

The mantelpiece shown is the stunning Hexham 1500 in consistent Polar White micro marble. The Hexham is also available in Turkish Limestone, Slate Stone and Spanish Crema Marfil marble which will be subject to some natural variations in colour.

All mantelpiece designs in the Integra Collection can be used with our Integra Electric cast-iron inserts and can be fitted flush against a suitable flat wall.

The hearth is polished black granite in our sturdy Munro style, which contrasts wonderfully with the polished sheen of the white Hexham mantel.

Cast	Ashbourne
Finish	Highlight Polished
Engine	Electraflame
Mantel	Hexham 1500
Material	Turkish Limestone
Shelf	1350mm (53") or 1500mm (59")
Hearth	Munro Bullnose
Material	Polished Black Granite
Size	1500mm x 380mm

STONE MANTELPieces

The CastTec Integra Collection offers a stunning range of pure stone mantelpieces in materials such as Turkish Limestone, Italian Carrara Marble, Spanish Crema Marfil, Slate Stone and Shanxi Black Granite.

Pure stone mantels will vary in colouration and often have veining and markings, sometimes even fossils and fissures, which go together to form a unique mantelpiece worked and carved from rock formed hundreds of millions of years ago. This uniqueness is what makes natural marbles etc. so beautiful.

For those wanting something more consistent and reliable, we also offer two man-made micro marbles, Roman Stone and Polar White, which consist of around 95% crushed pure marble mixed with resin. This alternative can be stronger than pure marble and generally will cost less.

For those wanting a traditional mantelpiece design, we have the timeless Flat Victorian design, the Victorian Corbel, the Durham and the elegant William IV and Corinthian.

For those wanting a more contemporary feel, the Kensington and Hexham fill that brief with the Cotswold coming somewhere in between.

The Chilton is interesting, as it is basically a Flat Victorian mantel, however, instead of the edges being squared off in the traditional style, it has round bullnose edges, a perfect match for our Munro granite hearths.

Most mantelpieces are available in two shelf sizes, 1350mm (53") and/or 1500mm (59").

LIMESTONE



Chilton
&
Flat Victorian



Kensington



Cotswold



Hexham 1350



Victorian Corbel



Hexham 1500

LIMESTONE

CastTec offer a range of seven beautiful mantelpieces manufactured in pure Turkish limestone as shown on page 37. Limestone mantels arrive polished and sealed (as quite porous) and with concealed fixing attachments. Full mantel specifications can be found on page 46.

Limestone is millions of years old and is an organic sedimentary rock formed in shallow marine waters, an accumulation of shell fragments, corals, algal and other fossilised debris. Occasionally you may be lucky enough to find a fossil or shell indentation on your mantelpiece.

There is evidence of limestone being used for construction purposes thousands of years ago. The Great Pyramids of Giza, which are 4,580 years old, are made completely out of limestone as are many ancient buildings from Roman times which are still standing today.

ITALIAN CARRARA

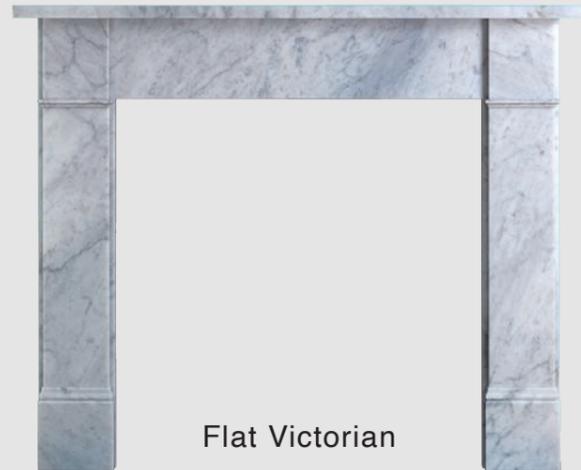
CastTec offer a range of beautiful hand-crafted mantelpieces manufactured in pure Italian Carrara Marble. Carrara tends to be shades of white with blue-grey markings. The four models shown, the Flat Victorian, Corinthian, Victorian Corbel and William IV, are all classic designs and have a mantel shelf length of 1500mm (59") with the Victorian designs having a smaller shelf option. Full specifications can be found on page 46.

Carrara marble has been used in the manufacture of fireplace mantelpieces for hundreds of years and being a natural stone, it has natural veining, fissures, faults and imperfections which are considered to be part of its beauty. The Carrara you see in the showroom or online will not look identical to the marble you are supplied with by your retailer.

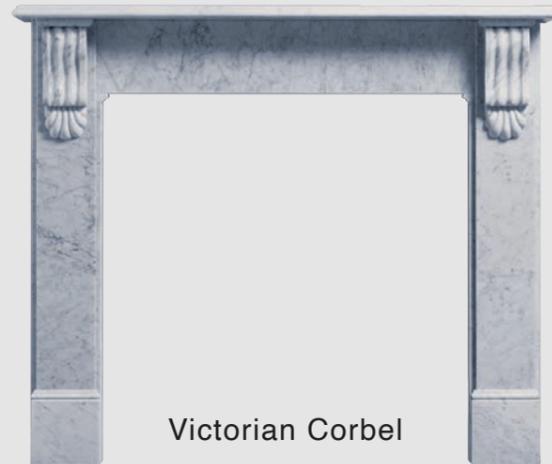
SLATE STONE

Cast Tec offer a range of four beautiful Slate Stone mantelpieces, the Chilton, Kensington, Hexham 1350 and 1500. Slate Stone is an unusual type of black sandstone with a very smooth but tough (non-sandstone like) finish and has an appearance similar to that of grey slate. Our mantels are polished, sealed and provided with concealed fixings. Specifications can be found on page 46.

Slate Stone is a classic sedimentary rock composed mainly of sand-sized mineral particles or rock fragments, making it a member of the sandstone family. Most sandstones are composed of quartz or feldspar because they are the most resistant minerals to weathering processes at the Earth's surface. Like uncemented sand, sandstone may be any colour due to impurities within the minerals, but the most common colours are tan, brown, yellow, red, grey, white, and black.



Flat Victorian



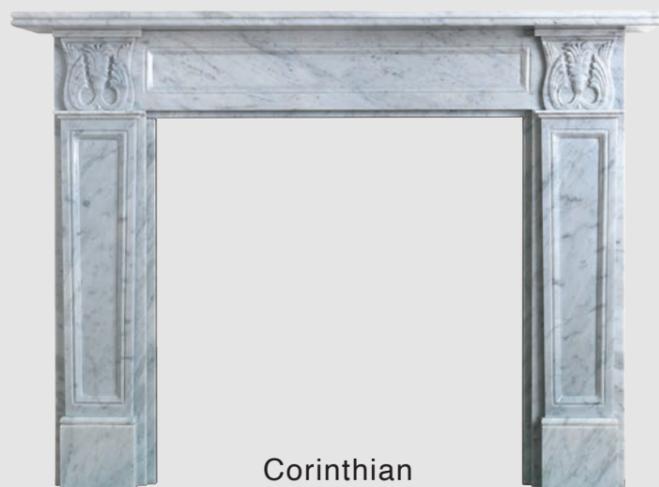
Victorian Corbel



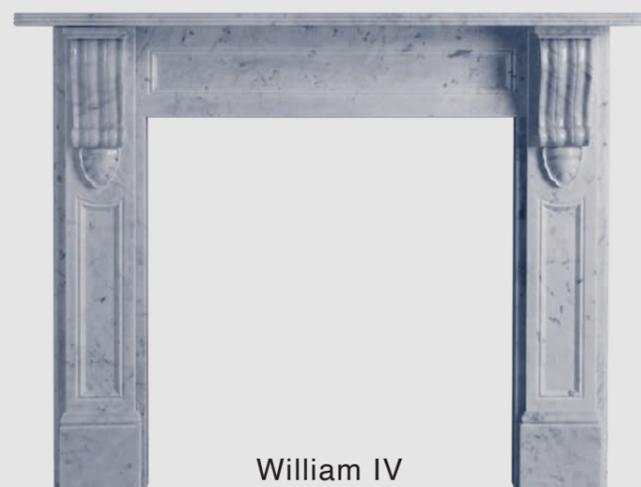
Chilton



Kensington



Corinthian



William IV



Hexham 1350



Hexham 1500

ROMAN STONE

The Integra Collection offers a range of beautiful man-made marble mantelpieces, known as micro marbles. Micro marbles are available in Roman Stone (creamy beige colour) with four designs shown below, and Polar White.

Roman Stone mantels arrive polished with concealed fixing attachments. Full mantel specifications can be found on page 46.

Micro marbles consist of 95% pure crushed marble and about 5% resin. This mixture creates additional strength and has the advantage of being consistent in colouration, whereas pure marbles such as Crema Marfil, from which the micro marble originates, are liable to colour variation with veining and fissures. For pure marble lovers, this unique variation and unpredictability is part of its charm.

POLAR WHITE

The Integra Collection offers a range of beautiful man-made marble mantelpieces, known as micro marbles. Micro marbles are available in Polar White, with four designs shown below, and Roman Stone.

Polar White mantels arrive highly polished with concealed fixing attachments. Full mantel specifications can be found on page 46.

Micro marbles consist of 95% pure crushed marble and about 5% resin. This mixture creates additional strength and has the advantage of being consistent in colouration, whereas pure marbles such as Italian Carrara, from which the micro marble originates, are liable to colour variation with veining and fissures. For pure marble lovers, this unique variation and unpredictability is part of its charm.



Kensington



Hexham 1350



Kensington



Ripon



Hexham 1500



Durham



Hexham 1350



Hexham 1500

CREMA MARFIL

CastTec offer a range of beautiful hand-crafted mantelpieces manufactured in pure Spanish Crema Marfil marble. Crema Marfil is a textured creamy beige stone with soft veins of colour including tones of yellow, cinnamon, white and even goldish beige or pink. Being a natural material, common sense suggests one should not expect complete uniformity. Crema Marfil has all the wonderful permutations of classic marble including colour variation, veining and different grains. This elegant surface is refined and always interesting and known for its durability and resistance to stains and scratches.

We offer four models in Crema Marfil, the Durham, Kensington, Hexham 1350 and 1500. Mantelpieces are supplied polished with concealed fixings and are available in shelf lengths of 1350mm (53") and 1500mm (59"). Full specifications can be found on page 46.



Kensington



Hexham 1350



Hexham 1500



Durham

SHANXI BLACK

Cast Tec offer two stunning mantelpieces manufactured in pure black granite from the Shanxi Province of northern China. Our two designs, the Flat Victorian and Durham, have optional shelf lengths of 1350mm (53") or 1500mm (59") and arrive polished or honed (matt) with concealed fixing attachments.



Flat Victorian
Honed or Polished



Durham
Polished

HEARTHES

CastTec offer polished or honed (matt) hearths in Shanxi Black Granite, which are not only elegant but practical, robust and easy to maintain.

We offer standard boxed and lipped hearths with 20mm tops or our unique Munro hearths with their 30mm tops and rounded bullnose edges.

Shanxi Black is easy to maintain and difficult to mark, scratch or chip etc. and whether polished or honed will compliment other colours used in your fireplace or décor.

Munro Bullnose



Honed

Boxed & Lipped

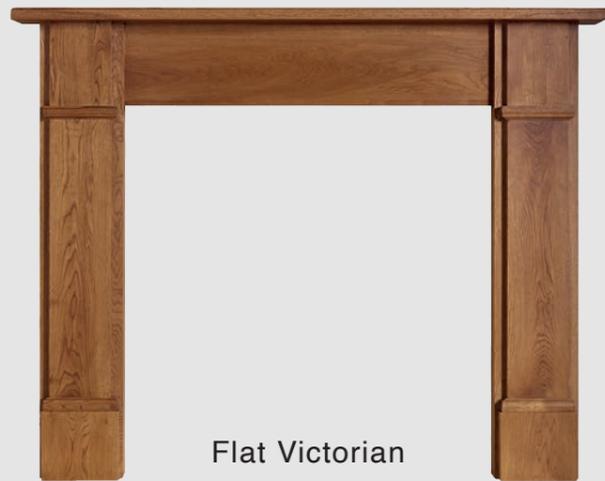


Polished

OAK MANTELS

The CastTec Integra Collection offer a range of beautiful handcrafted mantelpieces manufactured in solid oak. Available in four designs, some mantels sport a traditional corbel, others are plain.

All mantel designs have an internal rebate of 75mm (3") providing the space to accommodate any Integra cast-iron insert. All mantels are available in a light oak stain, or they can be supplied with no finish.



Flat Victorian



Brampton



Coniston

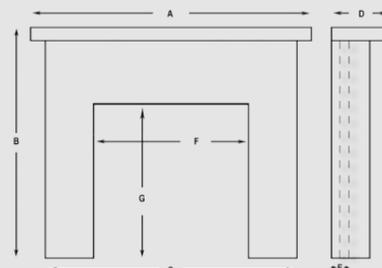


Sherwood

Mantel Dimensions

	A	B	C	D	E	F	G
Brampton	1370	1150	1285	220	75	915	915
Coniston	1370	1190	1275	190	75	915	915
Flat Victorian	1450	1150	1335	200	75	915	915
Sherwood	1350	1175	1280	220	75	915	915

measurements in millimetres



ARCHED INSERT GALLERY

A Gallery of Integra Arched inserts for Gas Fires are shown below. Electric Integra equivalents are similar in design to that for gas but have been modified to accommodate the relevant engines.

The Ashbourne Classic is only available as a gas model.



Royal



Royal Antique



Majestic



Regal



Ashbourne Polished



Ashbourne Classic

CAST-IRON CARE

PACKAGING: Your Integra cast-iron fireplace is packaged so as to minimise exposure to adverse elements and should reach you in perfect condition.

Your fireplace should be stored in a warm, dry environment and remain packaged until it is ready to be installed. This will prevent accidental damage being caused, which will not be covered under warranty.

CLEANING: Your Integra casting requires only the minimum upkeep and it should remain in superb condition for many years.

Matt Black finishes can be maintained simply

by dusting with a dry paintbrush. Cast Tec matt black stove paint is available for touching up if necessary but expert advice should be taken before application.

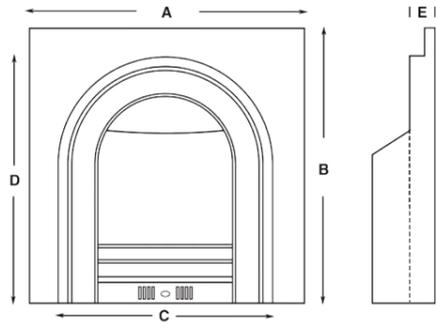
Antique finishes can be maintained simply by brushing with a dedicated shoe or polishing brush. Grate polish should only be applied if the original finish becomes too tarnished.

Polished and Highlight Polished areas can be wiped clean with a dry cloth, especially if an 'orange' colour appears on the waxed polished surface after fitting. Severe tarnishing on polished areas can be improved by using a very fine wire wool.

WARNING: Cast-iron products are vulnerable to rust and tarnishing if exposed to dampness or water. Avoid using damp clothes, water based liquids, furniture polish, detergents, oils, grease etc. on the surface of the casting. Should your fireplace become wet for any reason, dab it gently with a dry cloth. This should prevent any tarnishing or rust from forming.

It is normal for some discolouration to occur to the working parts of a cast-iron fireplace, especially where it comes into contact with severe heat or a naked flame. This discolouration will not effect the strength or practicality of the parts affected.

CAST-IRON SPECIFICATIONS



Measurements are in millimetres and can vary due to the manufacturing process.

	A	B	C	D	E
Art Nouveau	967	963	887	880	62
Ashbourne	938	939	725	855	55
Aston	968	958	888	877	70
Eden	968	958	888	877	70
Majestic	944	941	722	860	55
Regal	944	941	722	860	55
Royal	944	941	722	860	55

A: Width. B: Height. C & D: Minimum mantel aperture required E: Depth

GENERAL INFORMATION

Products shown in this brochure are manufactured for Cast Tec Ltd., who, with a professional group of companies, distribute them exclusively in the U.K. Goods must be checked prior to installation, as no responsibility will be accepted thereafter for the redecoration, removal or reinstallation of products.

Faulted goods must be reported within

48 hours of delivery or as soon as practicable.

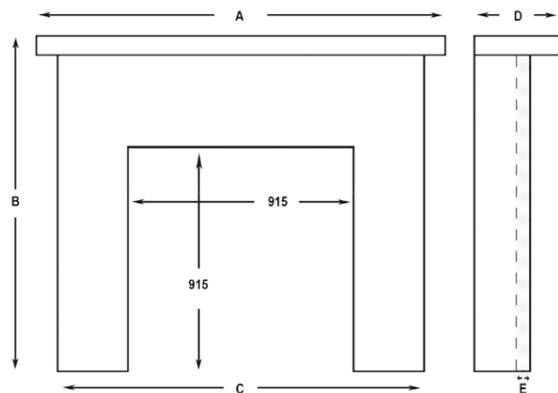
Suitably qualified installers should carry out installation of Integra appliances. No responsibility will be accepted for damage or problems arising from an incorrect or unqualified installation.

Cast Tec Ltd., reserve the right to delay

or withdraw products, change designs, specifications or materials without prior notice due to continuous product development or supply issues.

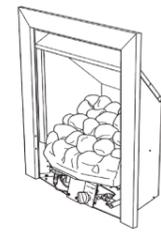
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MANTEL SPECIFICATIONS

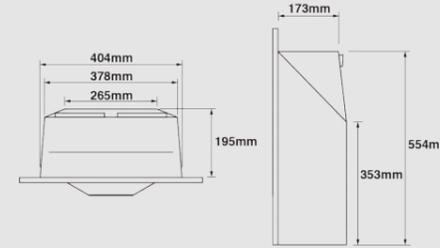


	A	B	C	D	E
Chilton & Flat Victorian	1350	1145	1275	205	75
	1500	1145	1355	205	75
Corinthian	1500	1140	1395	230	75
Cotswold	1350	1145	1275	280	75
	1500	1145	1355	280	75
Durham	1350	1165	1270	300	75
	1500	1170	1350	300	75
Hexham	1350	1133	1300	207	75
	1500	1258	1450	207	75
Kensington	1350	1133	1300	207	75
Ripon	1350	1190	1285	290	75
Victorian Corbel	1350	1150	1325	280	75
	1500	1195	1347	300	75
William IV	1500	1170	1375	300	75

GAS FIRE SPECIFICATIONS



Convactor Plus

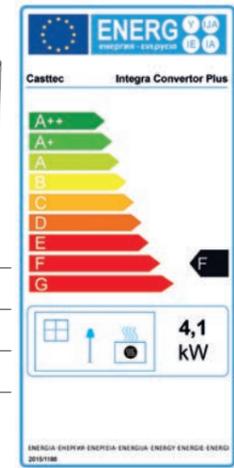


Technical Data

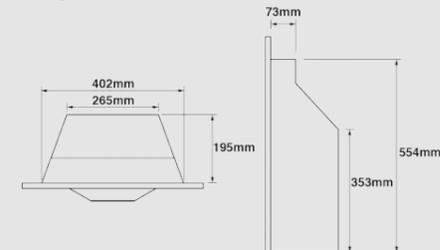
Output High	4.1kW
Efficiency	67%
L.P.G. Option	No

Control Options

Manual	Yes
Slide	Yes
Remote	Yes



Integra HO



Technical Data

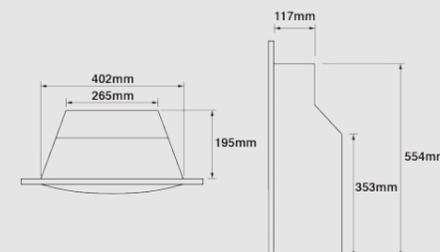
Output High	2.9kW
Efficiency	41%
L.P.G. Option	No

Control Options

Manual	Yes
Slide	Yes
Remote	Yes

INTEGRA HO IS NOT SUITABLE FOR PRIMARY HEATING PURPOSES

Integra HE (Glass Fronted)

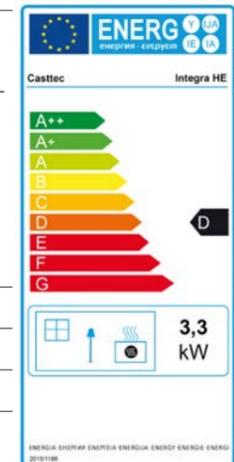


Technical Data

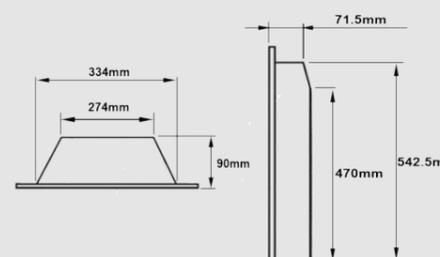
Output High	3.3kW
Efficiency	80%
L.P.G. Option	No

Control Options

Manual	Yes
Slide	Yes
Remote	Yes



Integra Super Slim



Technical Data

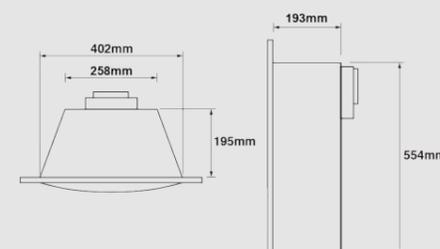
Output High	2.8kW
Efficiency	40%
L.P.G. Option	No

Control Options

Manual	Yes
Slide	Yes
Remote	Yes

INTEGRA SUPER SLIM IS NOT SUITABLE FOR PRIMARY HEATING PURPOSES

Balanced Flue

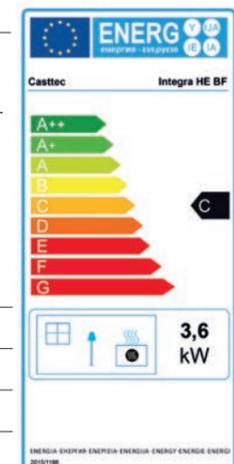


Technical Data

Output High	3.6kW
Efficiency	88%
L.P.G. Option	No

Control Options

Manual	Yes
Slide	No
Remote	Yes



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